tangy toasted turkey & cheese sandwich





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portion size: 1 sandwich

In many diseases	50 Servings		100 Servings		Diversitions		
Ingredients	Measure	Weight	Measure	Weight	Directions		
Chipotle mayonnaise					1. Preheat oven to 400° F.		
Mayonnaise	3 c. 1 oz.		6 c. 2 oz.		Mix mayonnaise, peppers and lemon juice in blender. The peppers can be increased or decreased for taste. Refrigerate.		
Chipotle peppers, canned	6 ea.		12 ea.				
Lemon juice	2 tbsp.		½ C.		3. Slice turkey thinly.		
OR					4. Build each sandwich. Spread 1 tbsp. of either chipotle mayonnaise		
Thousand Island dressing	3 ½ c.		1 qt. 3 c.		or thousand island dressing on bottom slice of bread.		
NATURAL CHOICE® Tender Browned		4 lbs 40 s=		0 lb = 4 ==	5. Layer $1\frac{1}{2}$ oz turkey and 2 slices ($\frac{1}{2}$ oz. each) American cheese.		
Turkey Breast, #8469-02		4 lbs. 10 oz.		9 lbs. 4 oz.	6. Top with second slice of bread.		
Cheese, American, .5 oz. slices		3 lbs. 2 oz.		6 lbs. 4 oz.	7. Spray parchment lined baking sheets with butter flavored food spray. Place 10 sandwiches on pan. Spray top of sandwiches with food spray.		
Bread, sandwich, whole grain	100 slices		200 slices				
Butter flavored food spray							
				Bake for 5-6 minutes and flip sandwiches. Bake for additional 5-6 minutes until golden brown. Cut in half for service.			

For preparation by a food preparation establishment only, according to the food code or equivalent.

Nutrients Per Serving								
Calories	291 cal	Trans Fat	0 g	Carbohydrates	22 g			
Fat	13 g	Cholesterol	94 mg	Dietary Fiber	3 g			
Saturated Fat	6 g	Sodium	670 mg	Protein	22 g			

^{• 1} serving provides 2 oz. meat/meat alternate, 2 servings bread grain.